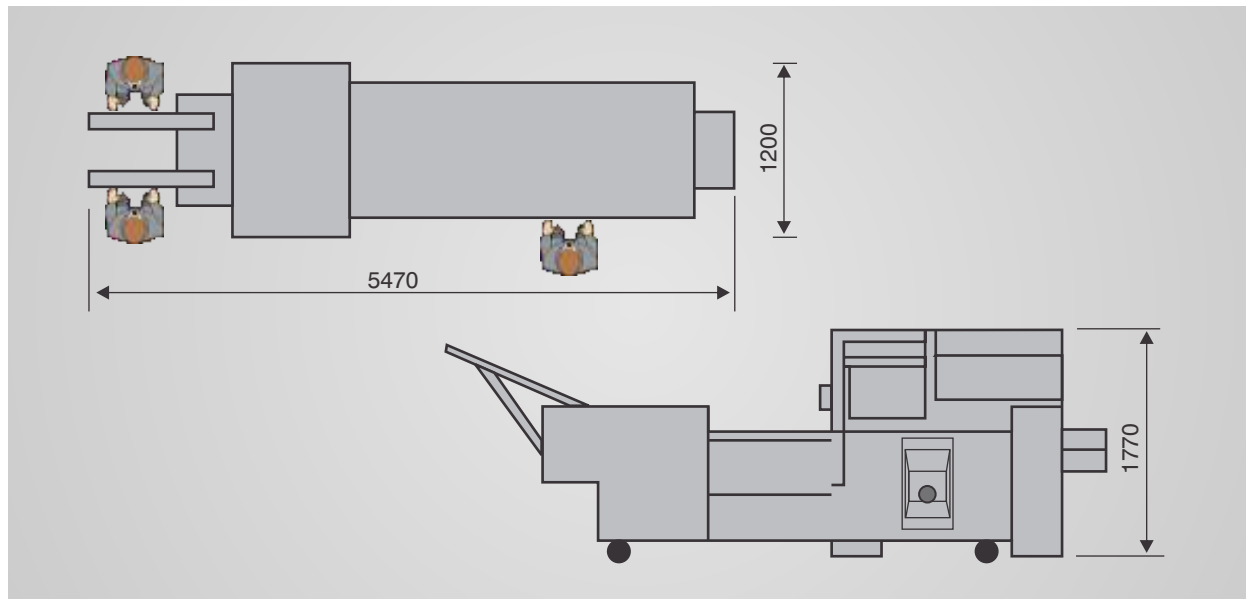


iPAC 21E

CHALLENGE

High speed
High productivity
Fool proof size changeability
Gentle handling of biscuits



SPECIFICATIONS

PRODUCT SIZE (all dimensions in mm)

L max 200 W max 65 H max 62
L min 65 W min 35 H min 24
other dimensions may be considered on request combination
of max. sizes may be out of the range of specification

WRAPPER

Outside Dia 400mm Core Dia 70mm
Material : Bopp, Bopp/pe And Other Sealable
Films And Laminates

ELECTRICAL

Supply Voltage : 3 Phase 220V, 50HZ
Motor : 2HP, 220V, 3 Phase
Heater Voltage : 50 V
Heater Power : 3.3 KW

Machine Speed Upto 140 Ppm
Infinitely Variable
Machine Weight : 2400 Kgs.



KHOSLA PRECISIONS
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WEB SITE : www.khoslamachines.com
e-mail : khosla@khoslamachines.com

Technical specifications may vary because of continuous development



KHOSLA
listen innovate deliver



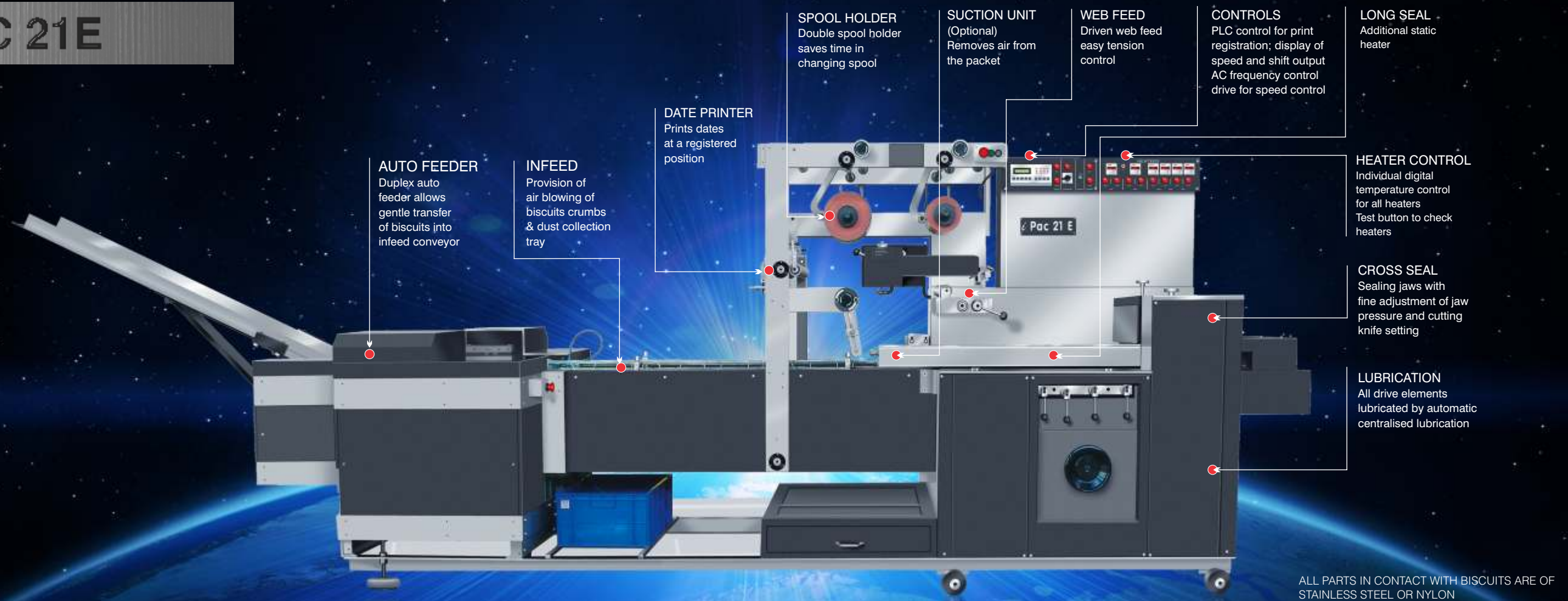
iPAC 21E

FORM-FILL AND SEAL MACHINE FOR
BISCUITS STACKED ON EDGE



2ND GENERATION

iPAC 21E



ALL PARTS IN CONTACT WITH BISCUITS ARE OF STAINLESS STEEL OR NYLON

STANDARD FEATURES

- Biscuit loading in twin magazines
- All parts in contact with biscuits made of stainless steel or nylon
- Conveyors of the food grade specification
- Collection trays for biscuit powder & crumbs
- Two wrappers spool holders
- Splicing unit to join trailing edge of wrapper on used spool with leading edge of new spool
- Positive drive to wrapper unwind
- Packing date printing at registered position
- AC frequency control drive to infinitely vary speed from 50 to 140 ppm
- Additional static heater for long seal
- Twin cross sealing and cutting jaws for stack lengths upto 130mm
- Fine adjustments of knives and jaw pressure by means of adjusting screws
- 50V supply to heaters for operator's safety
- PLC control of print registration
- Display of speed, shift output and total output
- Trolley wheels
- All variable settings marked on scales for fool proof size change
- Blowing of broken biscuits on infeed conveyor.

ON-EDGE BISCUIT SAMPLES



OUR OTHER MACHINES FOR BISCUITS PACKING

- FINSEAL 11E (Single auto feeder) : To pack Biscuits stacked on edge, easy size change
- FINSEAL 11: (Wide) : for presentation pack containing multiple packs
- FINSEAL 11: Pre bundled biscuits
- FINSEAL 11 HS : For canteen pack (upto 5 biscuits)
- POLYBAG : For collating & poly bagging 10 to 24 biscuits packs
- OW54 : Wax paper wrapping machine
- iPac 21FP : for multiple rows of on edge stacked biscuits (also called family pack)

SAMPLES OF BISCUITS PACKS MADE ON OUR OTHER MACHINES

- Canteen/ pile pack biscuit samples



- Family pack biscuit samples

